

CURRENT PROCESSES AND APPROVALS

NP3®

ELECTROLESS NICKEL/ P.T.F.E. (TEFLON®)

****Nadcap Accredited****

- AMS2454
- GPS 3117-1
- M7019883
- HP4-90
- EMS52545
- P.S. 10-27

BLACK OXIDE

****Nadcap Accredited****

- AMS 2485
- MIL-DTL-13924 (Class 1 & 4)
- M690330
- HP4-50
- BPS4084

ELECTROLESS NICKEL (MID & HIGH PHOS)

****Nadcap Accredited****

- AMS-C-26074
- ASTM-B733
- AMS 2404
- GPS 3108-1
- M695215
- HP4-10

GOLD

****Nadcap Accredited****

- MIL-DTL-45204 (Type I & II, Grade C)
- ASTM-B-488 (Type I & II, Code C)

PHOSPHATE - ZINC & MANGANESE

****Nadcap Accredited****

- MIL-STD-171 FINISH 5.3.1.2
- MIL-STD-171 FINISH 5.3.2.2
- MIL-DTL-16232 Type M
- MIL-DTL-16232 Type Z
- HP4-7

OTHER SERVICES

PARKERIZING
CUSTOM MASKING
GLASS BEAD AND ALUMINUM OXIDE BLASTING
STRESS RELIEF BAKING
HYDROGEN EMBRITTLEMENT RELIEF BAKING
POST PLATE THERMAL TREATMENTS

PASSIVATION OF STAINLESS STEEL

****Nadcap Accredited****

- AMS 2700 (S/S AMS-QQ-P-35)
- ASTM-A-967
- ASTM-A-380
- GPS3000-1

APPROVED VENDOR CODES

NADCAP (PRI) AC7004	3571219866
NADCAP (PRI) AC7108	3571219986
HONEYWELL	612309245
BOEING	BE10049413
BELL HELICOPTER	481874
RAYTHEON	0010058368
LOCKHEED MARTIN	LM0069328
MD HELICOPTERS	8040
EATON AEROSPACE	3571
BAE SYSTEMS	24661
UTC AEROSPACE SYSTEMS	133737
PARKER AEROSPACE	
SPACEX	COATEC
GULFSTREAM	COATEC
ATF	9-86-013-07-1D-11131
ITAR CERTIFIED	